

National Container Group

Closure Notification

DOT/UN Performance Certification for plastic tight head, 15, 30, and 55 gallon drums; and 275 and 330 gallon Intermediate Bulk Containers, as provided by the manufacturers to comply with Title 49CFR sec. 178.20. All specifications are in foot-pounds.

IBC

Manufacturer		6" port cap w/2" bung	
Mauser	See further instructions pages 2 and 3	Gasket Type	Torque
A	IBC Type Bulkdrum II	EPDM/FKM	70
B	Mauser SM series 275/330 Gallon	EPDM	70
C	Mauser SM series 275/330 Gallon	FKM/FPM	70
D	2" plug in 150 mm lid, vented and solid	EPDM/FKM	20-25
E	68 mm plug in 150 mm lid vented and solid	EPDM/FKM	20-25
F	2" buttress plug in top of IBC	EPDM/FKM	20
Schuetz		75/15	
Greif		1/2 turn after gasket contact to at least 45 ft. lbs torque.	
		2" @ 20	

Drums

		Bung Type and Size		
		2" NPT	2" Buttress	3/4" NPT
Greif		20	20	9
Schuetz	250 & 150 kPa	30	30	9
	100 kPa	20	20	9
Mauser	L10-xx w/lt L11-xx	20	20	
	L16-xx with L12-xx	20	20	
	L16R with L12EP	20	20	
	C34 with C31			6
	L10-HD with L11B4F-HD	25	25	
	70X6 BCS LR10W w/LR11EP	35	35	
	70X6 BCS LR10W w/LR11VP	35	35	
	66X4 BCS LR17 w/LR12EP	20	20	
Tamper Evident	L10TEG-RK w/L11EP-RK	25	25	
	L10TEG-RK w/L12EP-RK	25	25	
	ACT SA10B w/A72		30	
			40	