



**TERRABELLA**  
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## **LABPACKER - Box/Pallet**

### **Instructions for Set-up & Closure**

Component List: (1) Poly Liner (4) Nails (1) Zip Tie (1) Pallet: 42" x 42" 2-Way Entry

**Step 1)** Place the box on a level surface. Erect the outside of the box. Lay box on the side, and center the bottom flap on pallet.

**Step 2)** Using the (4) supplied nails, nail each corner to the pallet 3" from the side edge, and 1" from the front edge.

**Step 3)** Fold in the opposite side flap, and pull the container upright.

**Step 4)** Insert the supplied liner, and fold the excess liner over all 4 edges.

**Step 5)** Once the box is full, twist the liner clockwise a minimum of 1 full turn, and secure with the supplied zip tie 9" from the top of the liner.

**Step 6)** Fold, and square the top flaps of the box. Tape the top flaps with 3" filament pressure sensitive tape. Each strip should run lengthwise over the center gap, and overlapping 1". It should also extend a minimum 10" over the outer edge. Two additional strips should run horizontally across the box edges, forming an 'H-Style' shape, also extending a minimum 10" over the outer edge.

### **Packing Questions Contact**

**Terrabella Environmental Services at 210-663-4496**